STANDARD MATERIALS AND CONSTRUCTION

FRAME: .081" thk. (nominal) extruded aluminum, 6063-T52/T6 alloy.

Channel type.

BLADES: Stationary blades are made from .081" thk. (nominal)

extruded aluminum 6063-T52/T6 alloy. Adjustable blades are made from .125" thk. (nominal) extruded aluminum 6063-T52/T6 alloy. Blades are approximately $4\frac{1}{2}$ " on

centers.

LOUVER FACE: Full width sill with head and blades contained within jambs.

SHAFT: .50" dia. aluminum "Pin-Lock" rod.

BEARINGS: Celcon bearing material so that there will be no metal to

metal friction.

LINKAGE: Extruded aluminum, concealed in the channel out of

the airstream. The pivots, which rotate in Celcon bearings, are .50" dia. plated and machined steel.

The 5/16" dia. aluminum linkage rod is locked to the pivot by

a 1/4 - 20 set screw with epoxy locking patch.

SEALS: Extruded silicone rubber seals at blade edge. Foam on

bottom blade. Stainless steel at jambs.

SCREEN: (When indicated, in a removable frame) ½" flattened aluminum, .051" thk.,

-or- Insect screen ¹⁸/₁₆ aluminum mesh, .011" dia., -or- ½" sq. mesh intermediate double crimped

aluminum wire, .063" dia.

FINISH: Mill.

ACTUATOR: 120 VAC, spring return normally closed.

133 in-lbs. torque.

OPTIONS

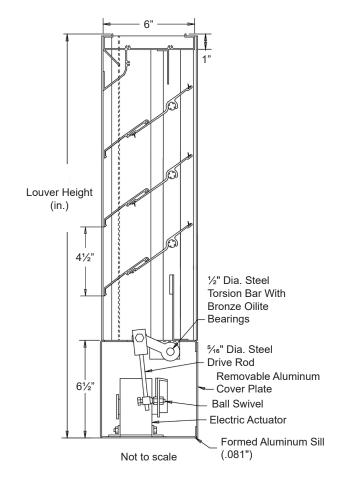
Finishes - Enamels, Epoxies, etc. Other screens available.

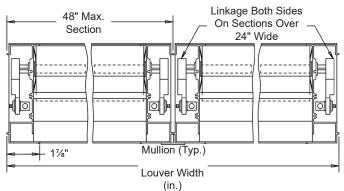
NOTES

- 1. Nominal deductions will be made to the opening size given.
- 2. Approximate shipping weight is 5.0 lbs./sq.ft.

LOUVER SIZES

Min Panel	Max Single Panel
12"W x 19"H	48"W x 96"H





Item #	Qty	Width	Height	Width	Height	Mullion	Type	Location		ONAL M
		Openir	ng Size	Louve	r Size	Mullion	Screens			Union Made
Arch. /	Eng. :					EDR:		ECN:	Job:	
-	Eng. : actor:					EDR:		ECN:	Job:	

